



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3065-1
Job Sheet 182991



Part No: D3065-1

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		9/14/18	0.00	0.00	Start Up Waterjet		SC 18/08/18
100	Waterjet	40 pcs		9/14/18	0.00	1.41	Waterjet1		SC 18/08/18
120	QC	40 pcs		9/14/18	0.00	0.00	QC8		38
132	Brake NC	40 pcs		9/14/18	0.02	1.07	Brake NC 2		9-89 DAS
150	QC	40 pcs		9/14/18	0.00	0.00	QC5		OCT 09 2018 68
160	HandFinish	40 pcs		9/14/18	0.00	0.58	HandFinish1		DR 18/10/18 68
161	QC	40 pcs		9/14/18	0.00	0.00	QC7-1		OCT 10 2018 68
180	Packaging	40 pcs		9/14/18	0.00	0.00	Packaging3-1		189
190	QC21-SA	40 Ea		9/14/18	0.00	0.00	QC21		DAS 21 9-89 OCT 15 2018

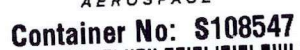
Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 180 - LOCATION : GA

8056939 Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	4.9520 sf (.1238 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	5	48	0



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Part: D3065-1
Job No: 182991
Serial No/Batch: S108547
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 09/07/18

[illegible]

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0.253	
2	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083	2.095	
3	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926	3.940	
4	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176	4.180	
5	Step Spacer	0.587inches $\pm$ 0.010	0.597 0.577	0.580	
6	Step Spacer	0.128inches + 0.005 - 0.001	0.133 0.127	0.129	
7	Step Spacer	0.125inches $\pm$ 0.010	0.135 0.115	0.124	
8	Step Spacer	3.465inches $\pm$ 0.010	3.475 3.455	3.463	
9	Step Spacer	1.250inches + 0.012 - 0.001	1.262 1.249	1.251	
10	Step Spacer	0.368inches $\pm$ 0.010	0.378 0.358	0.370	
11	Step Spacer	0.871inches $\pm$ 0.005	0.876 0.866	0.870	
12	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030	0.040	

Plex 9/7/18 8:47 AM dart.leroux.jason